



E9X M3 Front Lip GT4 Style

Installation Guide

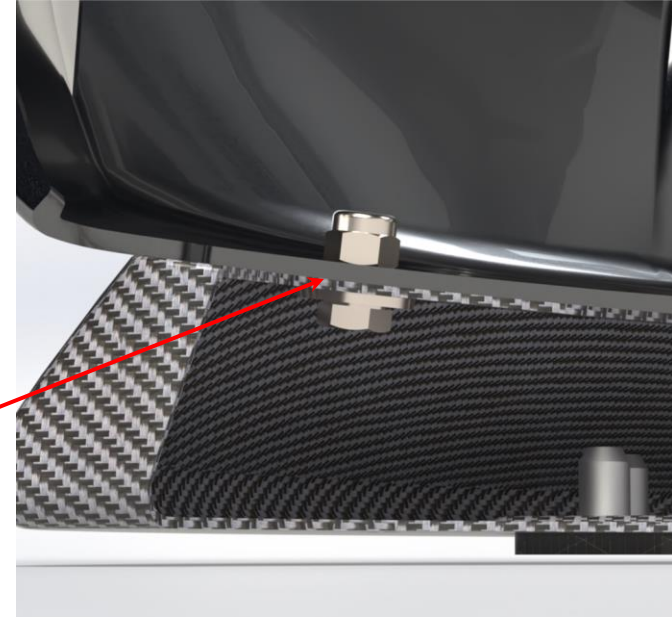


Pre-drill according to template



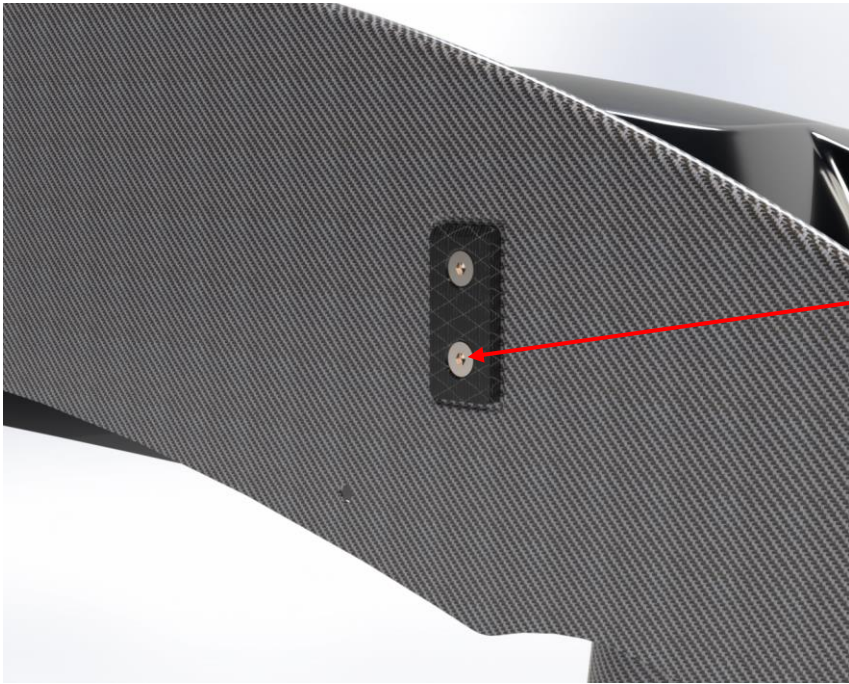
drill ten holes with a Ø 8,0 mm drill bit
according to the provided template

Mounting the lip



Use ten M6x16 hex bolts with washers and self-locking nuts.

Replacing the skid pads

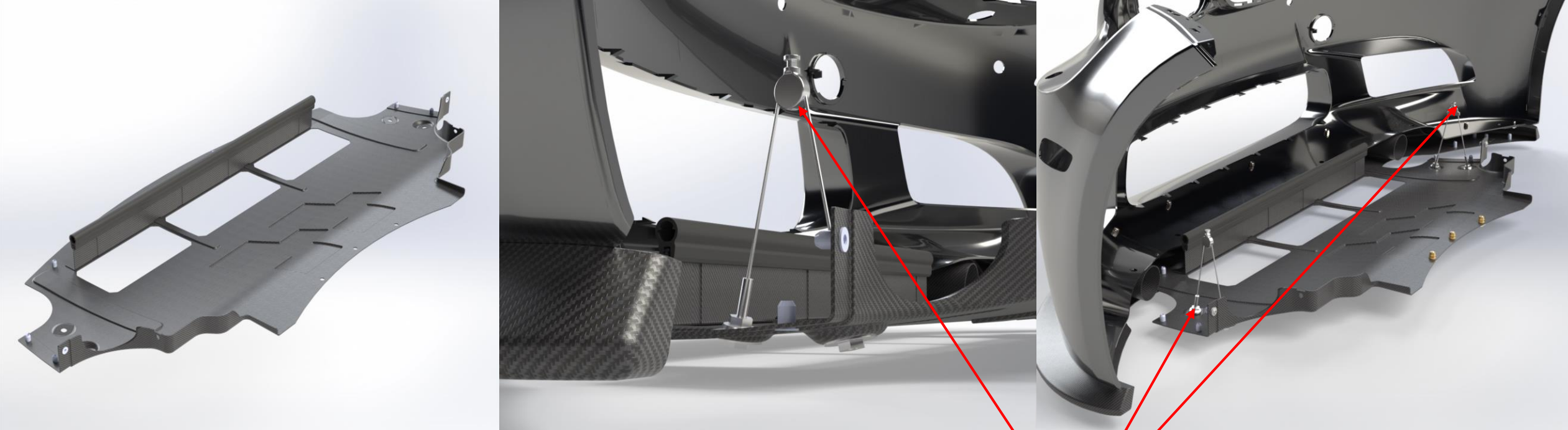


Use two M6x12 countersunk screws for each skid pad, screwed into M6 rivet nuts.

GT4 style lip with undertray and splitter

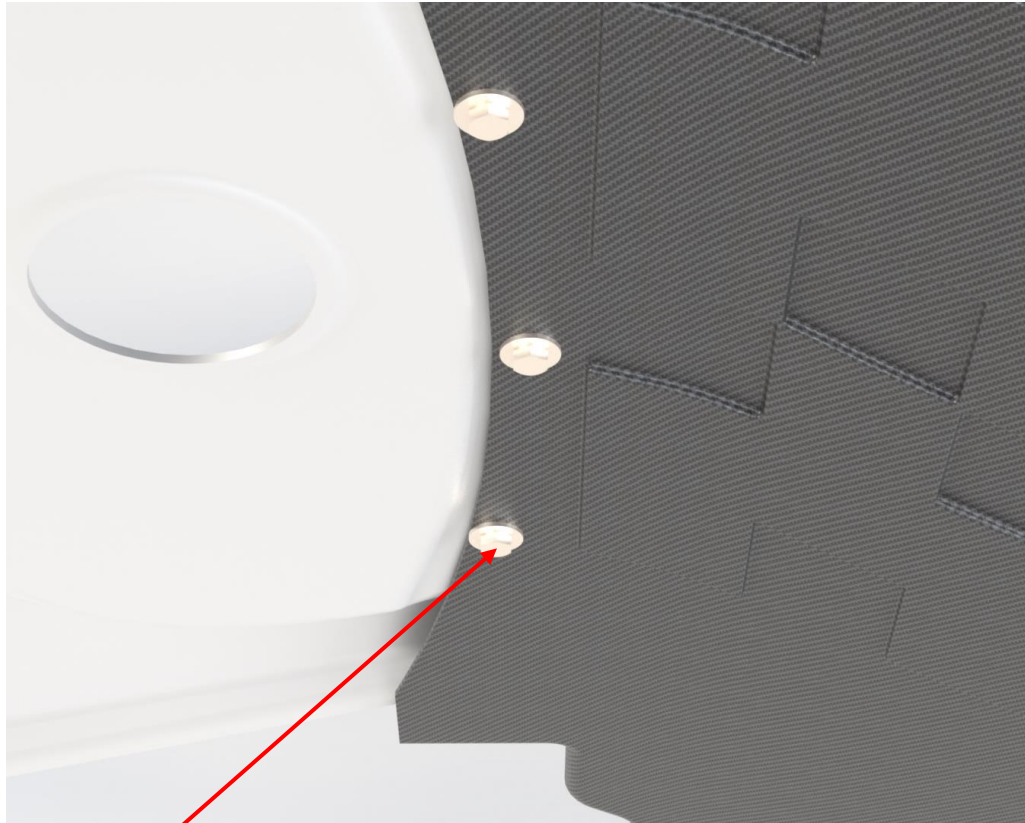


After installing the lip:



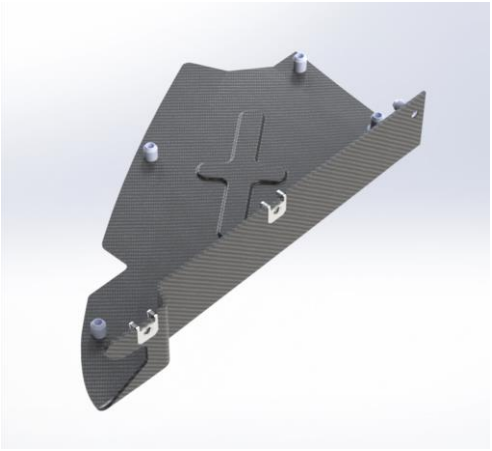
Position the center section of the undertray, hook it into the tension cables (BMW part number: 51758044393), and fasten it to the underside.

Connecting the center section of the undertray with the front thrust panel:



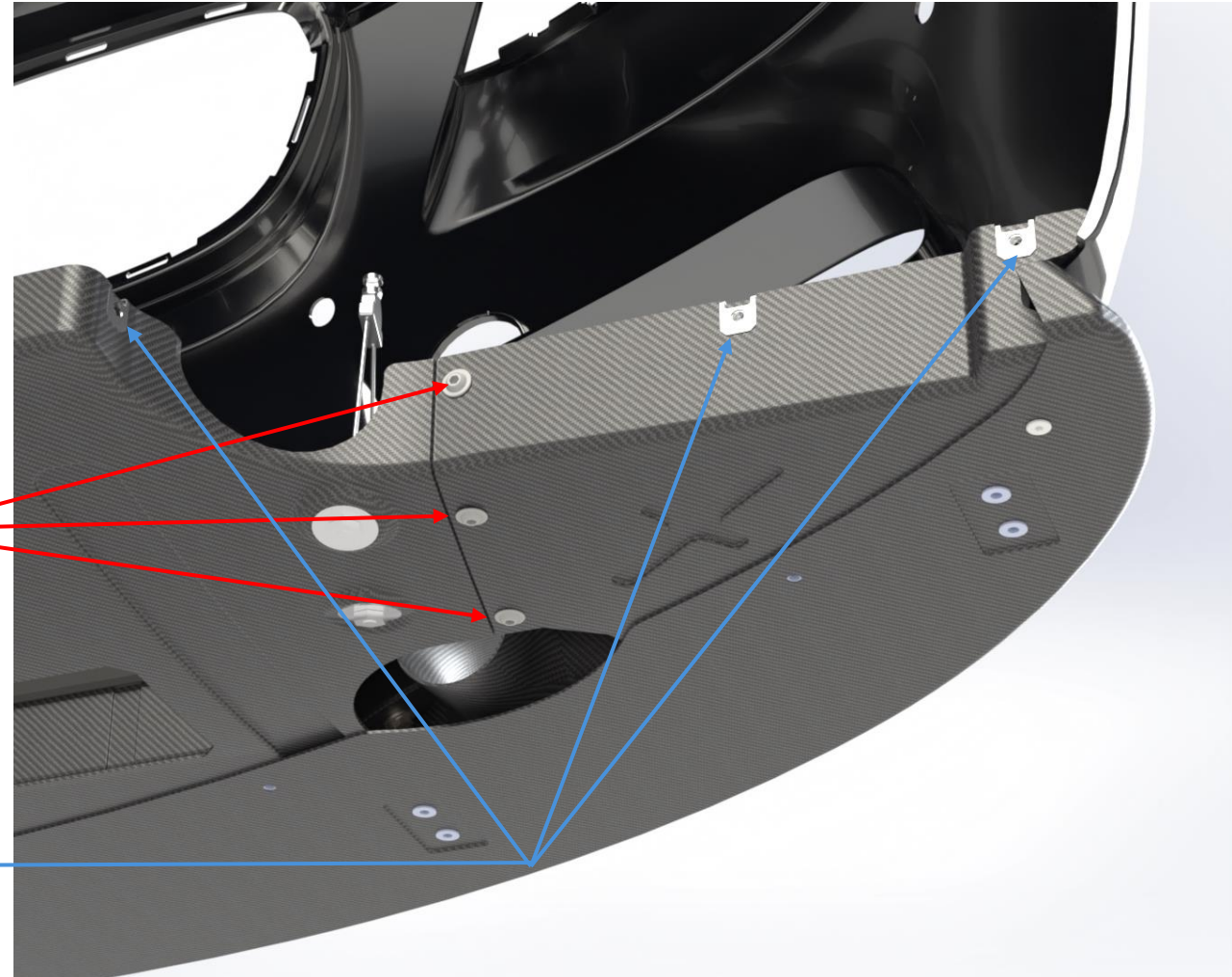
Use three M6x16 hex bolts with washers.

Mounting the corners



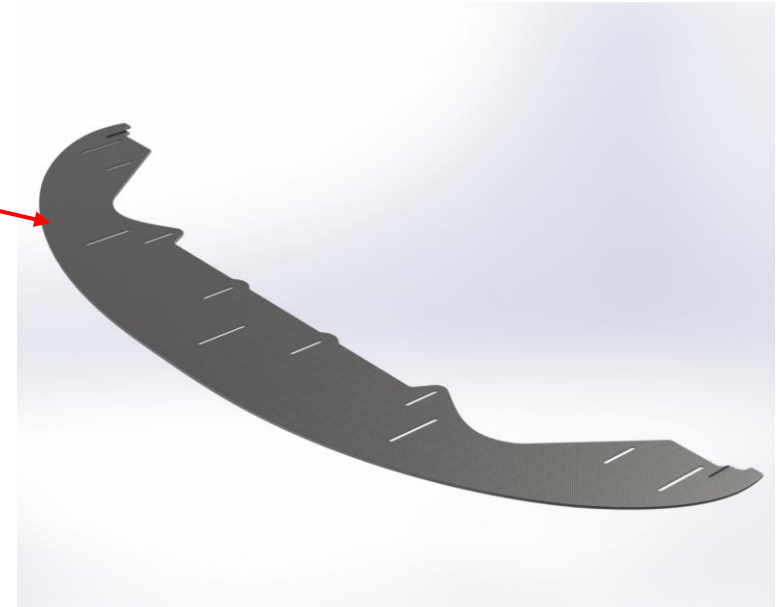
Slide the corners into the GT4 lip. The corners are secured to the center section using **M6x10 Torx round-head screws**.

Use **OEM screws** to secure the wheel arch house cover to the undertray.
Modify the wheel well liners to accommodate the cooling hoses.

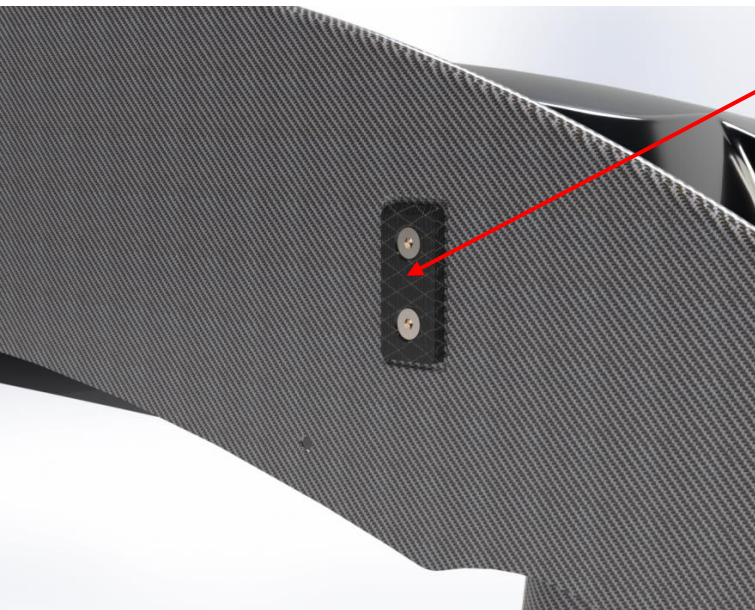


Mounting the splitter:

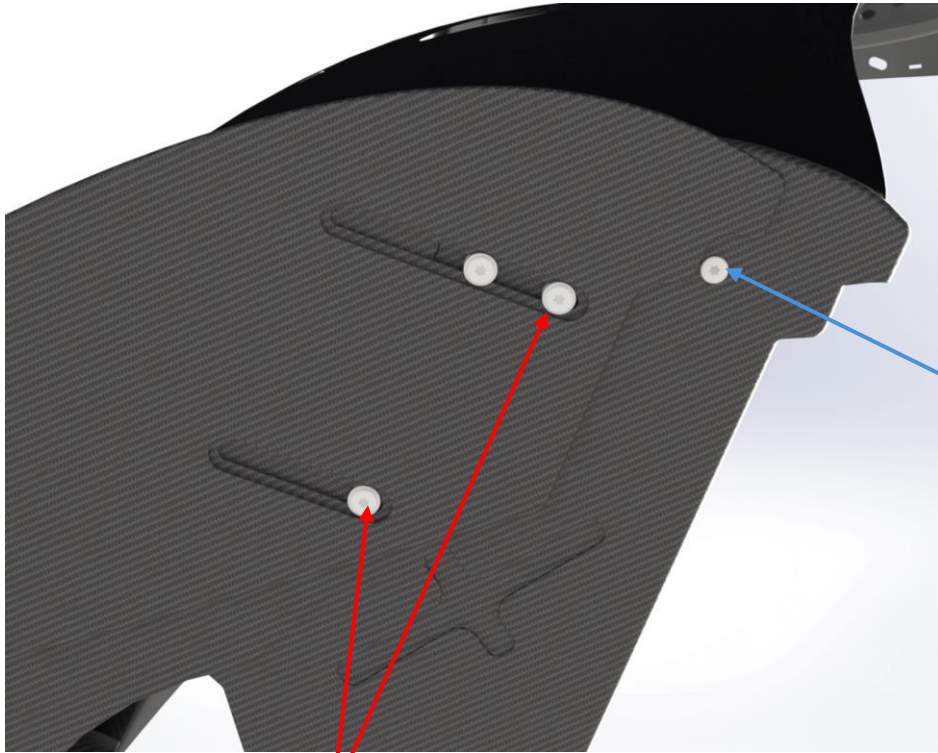
Topside



If present, remove the four skid pads.

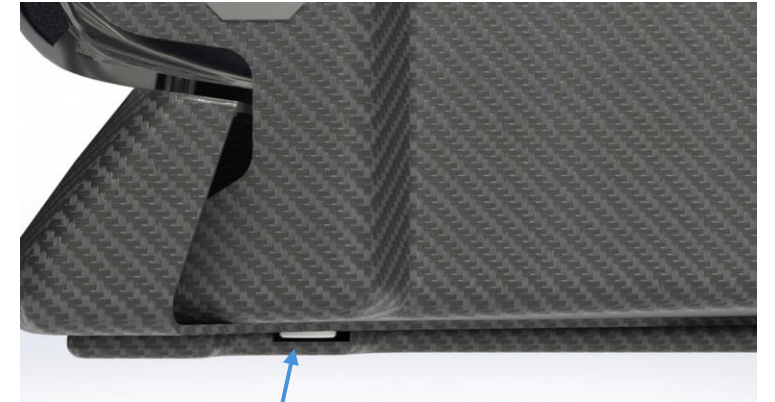
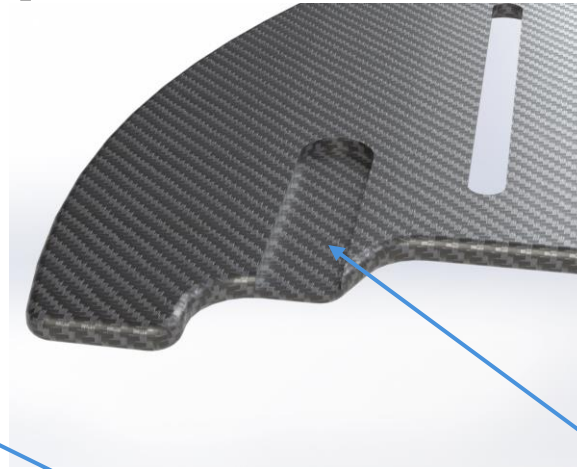


Mounting the splitter



18 M6x16 flat-head screws with spring washers and standard washers.

Note: the spring washer must be installed between the head of the screw and the washer



Note: The outermost flat-head screw must be mounted WITHOUT a spring washer.

Splitter adjustment range: 55 mm



Loosening the 16 flat-head screws allows the splitter to be pulled out by 55 mm.

